

Lithium battery aluminum shell welding technical specifications

Are aluminum alloy sheets suitable for lithium-ion battery cases?

At HDM, we have developed aluminum alloy sheets that are perfect for cylindrical, prismatic, and pouch-shaped lithium-ion battery cases based on the current application of lithium-ion batteries in various fields. Our aluminum alloy materials are user-friendly, compatible with various deep-drawing processes.

What are the advantages of laser welding a battery case?

Can be deep-drawn once and features excellent laser welding, improving the efficiency of battery case production. Provides excellent anti-collision and anti-explosion performance, enhancing battery safety.

What makes a battery case better than a steel shell?

Lighter than steel shells, meeting the weight reduction requirements of electric vehicles. Can be deep-drawn once and features excellent laser welding, improving the efficiency of battery case production.

How to choose the best aluminum battery housing material?

Choosing a high-quality aluminum battery housing material and selecting the optimal encapsulation process based on the characteristics of the case material is essential for ensuring the safety and service life of the battery. Currently, 3003 aluminum sheet is typically used for electric vehicle aluminum battery housings.

What are aluminum battery cases made of?

Aluminum battery cases are made entirely from aluminum or aluminum alloys, providing high strength-to-weight ratio, good heat dissipation, and corrosion resistance.

From the production of lithium-ion battery cells to battery pack assembly, welding stands as a critical manufacturing process. The conductivity, strength, airtightness, metal fatigue, and corrosion resistance of lithium-ion ...

In the lithium battery production line, the production section of the welding process is mainly concentrated in the cells assembly and PACK line section ... It usually uses laser welding to fix two aluminum metal sheets of a certain shape. ... Using continuous laser to weld thin-shell lithium batteries can increase the efficiency by 5 to 10 ...

Laser Welding Machine For Lithium-Ion Prismatic Battery Top Case Welding. 1 ? Equipment Overview. This equipment is used for sealing welding and liquid injection hole welding of the top cover of square aluminum shell batteries, and ...

From the equipment layout diagram of the shell pre-welding machine shown above, several key structures can be identified, including the aluminum shell feeding mechanism, ...

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In the power lithium-ion battery welding process, technicians select the appropriate laser and welding process parameters based on battery material, shape, thickness, tensile requirements, and more to establish reasonable ...

Aluminum shell for lithium cell batteries plays a vital role in protecting battery cells, ensuring thermal management, and improving the overall safety and efficiency of vehicles. Due to its outstanding properties, aluminum alloy battery shells have become the first choice in the industry, providing a perfect combination of lightweight, durability, and corrosion resistance.

The following information is summarized to mark the technical pathway of lithium ion battery. ... mainstream lithium battery manufacturers have updated the shell of lithium-ion batteries ...

Discover the advanced prismatic aluminum shell battery production line designed for high energy density and structural stability. Our electric vehicle battery production line ensures long cycle ...

A recently developed hybrid joining process known as ultrasonic resistance spot welding (URW) was used on various pairs of similar and dissimilar aluminum (Al) alloys with different thicknesses ...

Currently, aluminum alloy battery shells account for over 90% of the entire power lithium battery. The difficulty in welding lies in the extremely high reflectivity of aluminum ...

1.3 Design of aluminum shell (prismatic) lithium battery production and assembly line. When designing an aluminum-cased (prismatic) lithium battery production ...

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